

ABSTRACT

An optical disk laminating method and an optical disk laminating device capable of shortening tact time is provided. The method comprises the steps of placing lower disks (D2) on chucks installed on a rotating table (1), placing upper disks (D1) over the chucks to be spaced from the lower disks (D2), applying, from the upper side, an adhesive agent to the upper disks (D1) on the chucks, reversing the upper disks (D1) applied with the adhesive agent, applying the adhesive agent to the lower disks (D2), stacking the upper disks (D1) on the lower disks (D2), carrying the stacked disks (D) manufactured in the previous step onto rotating stands (33A) and (33B) by a transfer arm (24) and spreading the adhesive agent, and carrying the stacked disks (D) having the adhesive agent spread on the rotating stands onto an ultraviolet radiating table (34) by the transfer arm (24) and curing the adhesive agent.